elumatec

a voilàp company

# SBZ 122/73

CABINET MACHINING CENTERS




- Designed for economical and efficient machining of aluminium, PVC and thin-walled steel profiles
- All operations, such as routing, drilling and tapping, are performed while the profile bar is stationary to protect the profile surfaces
- A-axis continuously adjustable from -120° to +120°
- Clamp positioning automatic
- Better machining results thanks to the intelligent control technology
- Fast positioning of the machining unit with up to 120 m/min thanks to dynamic servo drives
- Tapping without compensation chuck
- Automatic tool changer with twelve tool tray positions (without tools)
- State-of-the-art 4-axis controller
- Ergonomic operation thanks to the advanced inclined bed
- The absolute rotary encoder system means no main axis homing is required
- Automatic clamp recognition and positioning prevents collisions
- Power torque routing motor with enclosed speed control for short spindle start-up and braking times.
- Certified, drive-integrated safety functions
- Low power consumption thanks to the intelligent control technology
- DC link coupling in the axis drives for greater energy efficiency
- Uninterruptible power supply (UPS)
- Windows operating system
- 18.5" panel PC, i5 processor, USB ports and network connection
- Simple, stress-free program entry with eluCam on the operating panel, even during operation
- Remote online maintenance

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The right to make technical alterations is reserved.

**Machine configuration**

- Water-cooled 7 kW, S1 routing spindle
- Enclosure to protect the operator
- Four horizontal, pneumatic material clamping units
- A material stop on the left
- Tool holder HSK-F63
- Swarf trays for swarf removal
- Minimum-volume lubrication system
- High performance cutting fluid
- Hand-held operator terminal
- Depth gauge

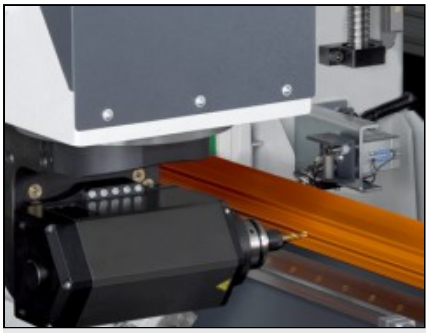
**Options**

- Tools
- Tool holders
- Additional stop for overlength machining (left)
- Material reference stop (right) for positioning workpieces with overlength machining and second clamping disc
- Green Line cooling unit for the control cabinet with reduced energy consumption
- Barcode scanner
- Protective enclosure can optionally completely enclose the machine on all sides,with additional sound insulation
- Four clamps as standard. Can be equipped with up to eight clamps
- Double clamping and other accessories on request
- 21.6" panel PC, i7 processor
- Note holder
- Sound insulation hood
- Clamping unit optimised to prevent collisions
- Wireless measurement sensor

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## A-axis angle adjustment

Continuously adjustable angle setting from -120° to +120°



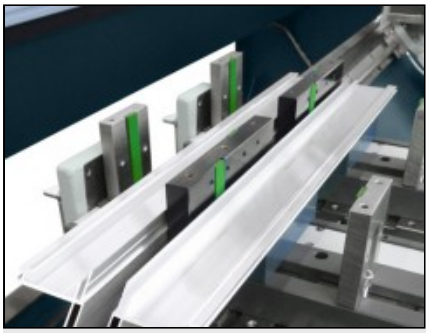
## Profile machining centre SBZ 122/73

Inclined bed



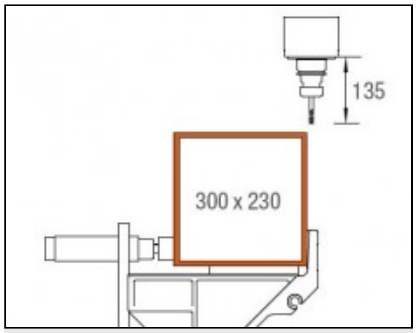
## Tool magazine

The tool magazine with 12-fold tool changer allows quick, easy setup and minimal secondary time



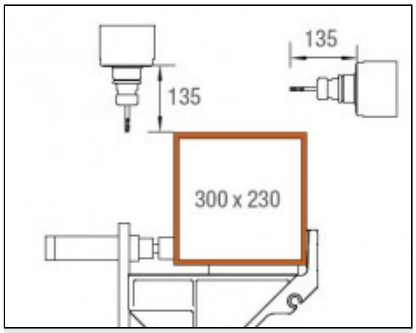
## Profile machining centre SBZ 122/73

Double clamping unit




## Machining area, Y and Z-axes

Profile machining from above



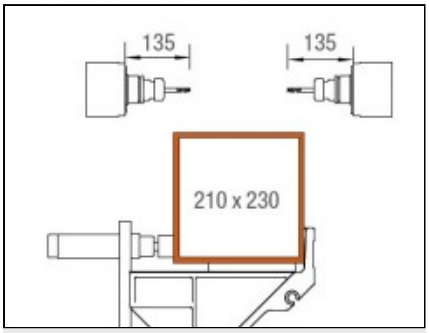

## Machining area, Y and Z-axes

Profile machining from above and from behind

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## Machining area, Y and Z-axes

Profile machining from the front and from behind

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